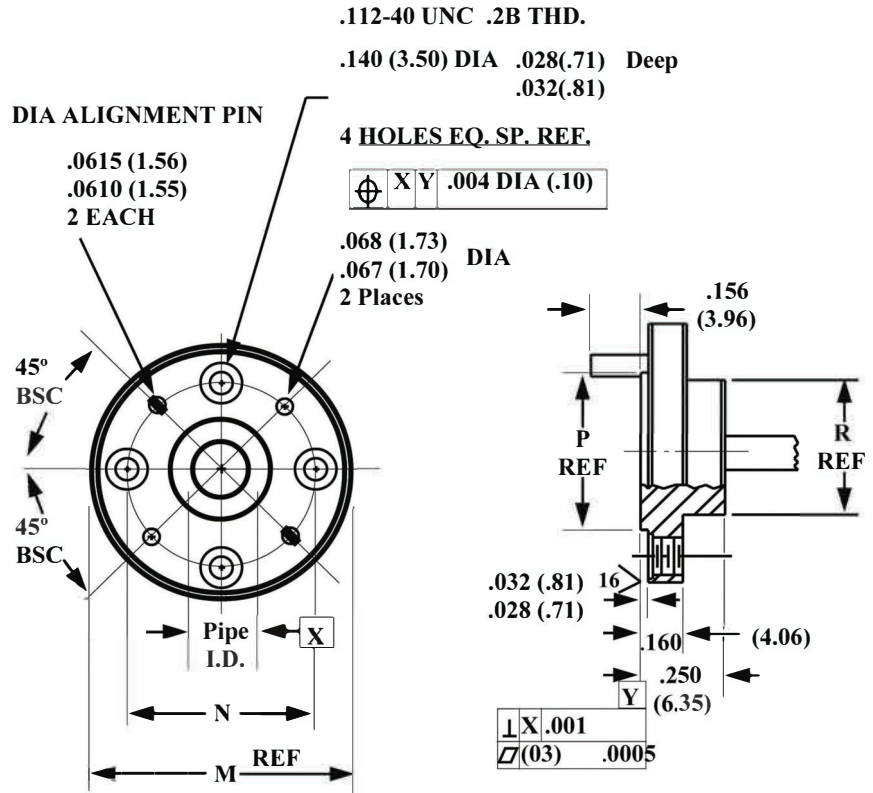


Band	Pipe ID	Frequency Band
Ku-1	.660	12.4–14.6
Ku-2	.550	14.6–17.5
K-1	.470	17.5–20.5
K-2	.396	20.5–24.5
K-3	.328	24.5–26.5
A-0	.328	26–28.5
A-1	.281	28.5–33
A-2	.250	33–38.5
A-3	.219	38.5–43
B-0	.250	33–38.5
B1	.219	38.5–43
B-2	.188	43–50
U-0	.219	38.5–43
U-1	.188	43–50
U-2	.165	50–58
V-0	.165	50–58
V-1	.141	58–68
V-2	.125	68–77
E-0	.141	58–68
E-1	.125	68–77
E-2	.110	77–87
E-3	.094	87–100
W-0	.110	77–87
W-1	.094	87–100
W-2	.082	100–112
F-0	.094	87–100
F-1	.082	100–112
F-2	.075	112–125
F-3	.067	125–140
D-0	.082	100–112
D-1	.075	112–125
D-2	.067	125–140
D-3	.059	140–160
G-0	.067	125–140
G-1	.059	140–220



MIWV Band	M +.000/.002 (.05)	N BSC	P +.005 (.13)	R +.005 (.13)	MIWV Flange Designation	MIWV Flange Blank
Ku	1.44 (36.68)	1.250 (28.6)	.967 (24.6)	.967 (24.6)	731	108872
K	1.125 (28.58)	.9375 (23.8)	.625 (15.88)	.625 (15.88)	UG-425/U	107729-7
A	1.125 (28.58)	.9375 (23.8)	.500 (12.70)	.468 (11.89)	UG-381/U	107729-1
B	1.125 (28.58)	.9375 (23.8)	.500 (12.70)	.468 (11.89)	UG-383/U	107729-2
U	1.125 (28.58)	.9375 (23.8)	.500 (12.70)	.468 (11.89)	UG-385/U-M	107729-3
V	.750 (19.05)	.5625 (14.29)	.375 (9.53)	.312 (7.92)	UG-385/U	107729-4
E	.750 (19.05)	.5625 (14.29)	.375 (9.53)	.312 (7.92)	UG-387/U-M	107729-5
W	.750 (19.05)	.5625 (14.29)	.375 (9.53)	.312 (7.92)	UG-387/U-M	107729-6
F	.750 (19.05)	.5625 (14.29)	.375 (9.53)	.312 (7.92)	UG-387/U-M	107729-8
D	.750 (19.05)	.5625 (14.29)	.375 (9.53)	.312 (7.92)	UG-387/U-M	107729-9
G	.750 (19.05)	.5625 (14.29)	.375 (9.53)	.312 (7.92)	UG-387/U-M	107729-10

Where frequency has two pipe sizes take smaller pipe, except for 100 GHz and higher, then take larger pipe.